

Standard Outside Diameter														
o/d chart		50mm	65mm	80mm	100mm	125mm	150mm	7"(175mm)	200mm	9"(225mm)	250mm	300mm	350mm	
Imperial cast iron & asbestos cement (turned end)	class ABCD	BS78 1981												
	Class AB	BS1211 (uti 27") BS78/486	69.1	82.3	95.5	121.9	149.9	177.3	204.7	232.2	259.1	286	333.8	386.6
	Class CD	1966	69.1	82.3	95.5	121.9	149.9	177.3	2407	232.2	259.1	286	345.4	399.3
	Non standard			82.5										
steel	series 1	iso/4200	60.3	76.1	88.9	114.2	139.7	168.3		219.1		273	323.9	355.6
	series 2	iso/4200	63.5	70		127	133							
	series 3	iso/4200		73	82.5	108	141.3	177.8	193.7		244.5			
		BS1387	60.3	76.1	88.9	114.3	152.4	165.1						
		BS534	60.3	76.1	88.9	114.3	139.7	168.3	193.7	219.1	244.5	273	323.9	355.6
		BS3600	60.3	76.1	88.9	114.3	139.7	168.3	193.7	219.1	244.5	273	323.9	355.6
		API5L & BS1600 UTI36" NB	60.3	73	88.9	114.3	139.7	168.3		219.1		273	323.9	355.6
UPVC		BS3505	60.3		88.9	114.3	141.3	168.3		219.1		273	323.9	355.6
		BS3506	60.3	75.1	88.9	114.3	140.2	168.3	193.7	219.1	244.5	273	323.9	355.6
ABS		BS5391	60.3		88.9	114.3	140.2	168.3		219.1				
Ductile		EN545/EN598/BS4772	66	82	98	118	144	170		222		274	326	378
metric asbestos Cement	Class 15	BS486 1981						177		232	259	286	334	392
	Class 20								232	259	286	345	405	
	Class 25		69		96	122		177		240	268	295	356	419
UPVC (metric)			63	75	110	125	140	160	180	200	225	280	315	